

Work Order ID 130133

Tuesday, February 24, 2015 11:10:54 AM

130133

Page 1

Item ID: D4049-2 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Lug

Start Date: 2/24/15 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 2/24/15 Req'd Qty: 4.00 ***4*** Customer:

Reference: Rework

Approvals: Process Plan: [Signature] Date: 15-2-24 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4049	B								

105 QC8- Inspect parts - second check 0.00 DAS
38
9-89

105 (4)

QC Memo 0.00

Quality Control PULL FROM STOCK
 D4049-1 X4
 B111067

MIS-IDENTIFIED

IDENTIFY AS D4049-2 AND RECEIVE UNDER NEW BATCH NUMBER

140 Identify as per dwg & Stock Location: 16/1008 0.00

140 4 Q 15-2-24

Packaging Memo 0.00

Packaging

FEB 24 2015

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Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

15/2/25 JF
H-2-24

Picklist Print

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Work Order ID: 130133

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Parent Item: D4049-2

D4049-2

Parent Item Name: Lug

Start Date: 2/24/15

Required Date: 2/24/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV: A NEW ISSUE 10-01-19 JLM VERIFIED BY:EC IPP Rev:B
as per dwg revA DD 10.02.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4049-1

Manufactured No

Each 0.0000

4

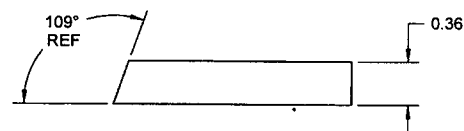
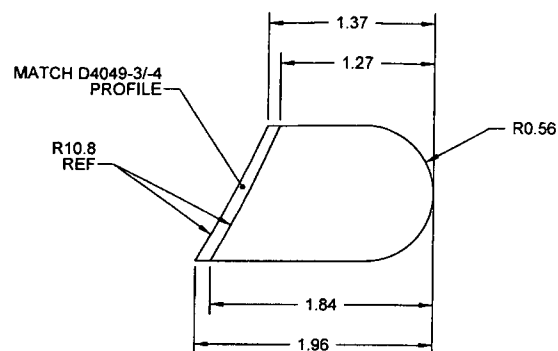
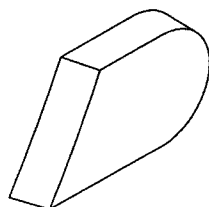
D4049-1

**

Lug

B111067 X4

15-2-24



D4049-1 LUG (SHOWN)
D4049-2 LUG (OPPOSITE)

RELEASED
2010-04-14
MR

NOTES:

- 1) MATERIAL: AISI 304 STAINLESS STEEL BAR
REF DART SPEC M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.17 lbs

152-24
130133

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D4049	SHEET 4 OF 7
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	MOUNTING LUG ASSY	NTS
DATE	10.03.19	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	